





Cold rolled ribbed wire FeE500-2 in bars cut in length for reinforcement of concrete, welded wire mesh etc



# **Characteristics of the ribbed wire:**

# Manufacturing:

It is a cold rolled wire from rods that have been hot rolled from billets and then straightened and cut in length

# Chemical composition and grade:

- It is a low carbon wire
- Grade: SAE 1006 or SAE 1008
- Carbon lower than 0.1%
- Equivalent carbon lower than 0.25%

### Mechanical characteristics:

- $\bullet$  Re: Yield strength higher than 500MPa according to NF A35-016
- Rm: Tensile strength higher than 550MPa
- Rm/Re: higher than 1.03 according to NF A35-016
- Reduction of area higher than 30%
- Elongation at maximum load (Agt)> 2,5% according to NF A35-016
- Bendable according to NF A35-016

#### **Geometrical characteristics:**

- Permissible variation of the linear weight: +/- 4.5%
- Permissible variation in length +/- 3mm (other conditions on request)

#### **Characteristics of the ribs:**

- Three rows of ribs
- Splitting coefficient  $\eta$  = 1.3 for D < 6mm and
- $\eta=$  1,6 for D  $\geq 6mm$
- Embedding coefficient  $\psi_s = 1.5$

Diameter range: from 4mm to 12 mm. Length range: 0.2 m to 14 m.

# Range (diameter, weight kg/m)

Diameter (mm)	Weight kg/m
4	0.099
5	0.154
6	0.222
7	0.302
8	0.395
9	0.499
10	0.616
12	0.888



